

**Listing of Claims:**

**Claim 1** (currently amended) A multi-layer thermoformable, translucent pharmaceutical and food packaging film ~~consisting of~~ comprising a core layer of 100 to 1000 microns thickness of food grade ~~poly vinyl~~ polyvinyl chloride [~~PVC~~], devoid of plasticizers having vinyl monomer less than 1 ppm and a global migration of additives less than 60 ppm; and a metallized layer of a thickness of 0.02 to 2 microns provided at least on one side of the said core layer and at least one to 250 microns thick of a food and pharmaceutical grade polymeric layer provided at least on one side of the core layer.

**Claim 2** (currently amended) A multi-layer thermoformable, translucent pharmaceutical and food packaging film of claim 1, in which the polymeric layer is provided on the ~~PVC~~ polyvinyl chloride core layer non metallized side.

**Claim 3** (currently amended) A multi-layer thermoformable, translucent pharmaceutical and food packaging film as claimed in claim 1, in which the polymeric layer is provided on the ~~PVC~~ polyvinyl chloride core layer metallized side.

**Claim 4** (original) A multi-layer thermoformable translucent pharmaceutical and food packaging film as claimed in claim 1, in which the metallized layer is formed on the core layer.

**Claim 5 (original)** A multi-layer thermoformable, translucent pharmaceutical and food packaging film as claimed in claim 1, in which the metallized layer is applied on the core layer.

**Claim 6 (original)** A multi-layer thermoformable, translucent pharmaceutical and food packaging film as claimed in claim 1, in which the metallized layer is formed on the core layer by vacuum deposition.

**Claim 7 (original)** A multi-layer thermoformable, translucent pharmaceutical and food packaging film as claimed in claim 1, in which the metallized layer consists of aluminum.

**Claim 8 (original)** A multi-layer thermoformable, translucent pharmaceutical and food packaging film as claimed in claim 1, in which the polymeric layer is formed on the metallized layer.

**Claim 9 (currently amended)** A multi-layer thermoformable, translucent pharmaceutical and food packaging film as claimed in claim 1, in which the polymeric layer is formed on the PVC polyvinyl chloride core layer on the non metallized size.

**Claim 10 (original)** A multi-layer thermoformable, translucent pharmaceutical and food packaging film as claimed in claim 1, in which the polymeric layer is applied on the metallized layer.

**Claim 11** (currently amended) A multi-layer thermoformable, translucent pharmaceutical and food packaging film as claimed in claim 2, in which the polymeric layer is applied on the ~~PVC~~ polyvinyl chloride core layer on the non metallized side.

**Claim 12** (currently amended) A multi-layer thermoflormable, translucent pharmaceutical and food packaging film as claimed in claim 2, in which the polymer layer is a layer of ~~Polyvinylidene~~ polyvinylidene chloride (~~PVdC~~) of thickness from 0.01 micron to 100 microns.

**Claim 13** (currently amended) A multi-layer thermoformable, translucent pharmaceutical and food packaging film as claimed in claim 1, in which the metallized layer is a composite film of with a thickness of 10 to 100 microns, ~~consisting of~~ comprising a polymeric layer and a metallized layer of thickness 0.02 to 1 micron, which composite film is laminated on the core layer.

**Claim 14** (currently amended) A multi-layer thermoformable, translucent pharmaceutical and food packaging film as claimed in claim 1, in which the metallized layer is a composite film of with a thickness of 10 to 100 microns, ~~consisting of~~ comprising a ~~PVC~~ polyvinyl chloride layer and a metallized layer ~~of with a thickness of~~ with a thickness of 0.02 to 1 micron, which composite film is laminated on the core layer.

**Claim 15** (currently amended) A multi-layer thermoformable, translucent pharmaceutical and food packaging film as claimed in claim 1, in which the metallized

layer is composite film ~~of~~ with a thickness of 10 to 100 microns, ~~consisting of comprising~~  
a cast polypropylene layer and a metallized layer ~~of~~ with a thickness of 0.02 to 1 micron,  
which composite film is laminated on the core layer.

**Claim 16** (currently amended) A multi-layer thermoformable, translucent  
pharmaceutical and food packaging film as claimed in claim 2, in which the polymer  
layer is a layer of ~~an Olefins (LDPE, and HDPE)~~ cyclic-olefin copolymer (COC) ~~of~~ with a thickness of 0.5 micron to 50  
microns.

**Claim 17** (currently amended) A multi-layer thermoformable, translucent  
pharmaceutical and food packaging film as claimed in claim 2, in which the polymer  
layer is a layer of ~~Cyclic~~ cyclic-olefin copolymer (COC) ~~of~~ with a thickness of 0.01 to  
250 microns.

**Claim 18** (currently amended) A multi-layer thermoformable, translucent  
pharmaceutical and food packaging film as claimed in claim 1, in which the at least one  
polymeric layer provided is laminated over the metallized layer using a tie layer of ~~PVdC~~  
polyvinylidene chloride.

**Claim 19** (original) A multi-layer thermoformable, translucent pharmaceutical and food  
packaging film as claimed in claim 1, in which the film is provided with a coating of  
silicone on at least one side of the film.

**Claim 20** (currently amended) A multi-layer thermoformable, translucent pharmaceutical and food packaging film as claimed in claim 1, which further includes at least one colored lacquer layer ~~of~~ with a thickness of 0.02 to 50 micron.

**Claim 21** (currently amended) A multi-layer ~~thermo-formable~~ thermoformable translucent film as claimed in claim 1, in which the polymer layer is cast metallized ~~PVC~~ polyvinyl chloride.